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INFORMATION REPORT INFORMATION REPORT

CENTRAL INTELLIGENCE AGENCY

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COUNTRY	Rumania	REPORT		·
SUBJECT	The Progresul Metallurgical Works, Braila	DATE DISTR.	24 June 1960	
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- is the former Franco-Rumanian Railroad Equipment Company, founded in 1921.

 Prior to World War II, UMP was merely a locomotive repair shop employing about 1,200 workers. Following the war, it was enlarged, remodeled and converted into a producing factory under the Rumanian Ministry of Heavy Industry. UMP is located within a 1,500 by 750-meter area on the northwestern edge of Braila, in the Brailita Quarter, adjacent to the Braila railroad classification yard. The street address is Strada Noua No. 9, and the streetcar line marked "Progresul" runs to the plant.
- 2. The approximately 4,000 employees of UMP are classified as follows:
 - a. 2,500 employees working in three shifts daily.
 - b. 170 engineers. About 20 of these are "old type" engineers and about 120 are youths between the ages of 25 and 30 who received their degrees after the war under the Soviet system, specializing in a single, very limited field. Many are department heads.
 - c. 100 draftsmen and technical "white-collar" workers who work 10 to 12 hours per day.
 - d. 300 technicians for production controls and tests who work in three shifts daily.
 - e. 1,000 administrative personnel, warehousemen, handymen and general service personnel.
 - f. 320 to 350 apprentices.

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There are no technical personnel from the USSR or other bloc countries

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employed in UMP.

3. Production in UMP

- a. Motorized road rollers produced under Soviet license; total weight, 10 tons; engine, 35 h.p. diesel (KD 35) produced by the Steagul Rosie plant in Orasul Stalin (UROS); injection pump made by I.C. Frimm plant in Sinia; production (begun in 1952), 35 per month; factory marking: bronze plate with the inscription "UMP".
- b. Small Stalinets excavators produced under Soviet license but it is a excavator copied by the Soviets. Bucket capacity, 0.3 cubic meters; KD-35 engine from UROS; penumatic tires produced by Banloc plant in Baicoi; production: 15 per month; factory marking: plate with "E.0.3"; prototype completed in the spring of 1959 and exhibited at the Bucharest Fair.
- c. Medium Stalinets excavators produced under Soviet license but a copy of machine; bucket capacity, 0.5 cubic meters; KD-35 engine; produced in 1950-1958 at a rate of five per month; factory marking: "E.0.5" (bucket capacity).
- d. Assembled freight car axles European gauge (1,435-mm); production, 65 assembled axles per 24 hours; wheels supplied mostly by Resita steel mill; axle weight w/o wheels, 450 kilograms; with wheels, about 2,000 kilograms.
- e. Containers All kinds for gas, fuel and liquids. Recently two hundred 20,000-liter wine tanks were built for domestic use, enameled inside with "Vinylin"; Spherical tanks, 4 meters in diameter, are now being built for the new synthetic fiber plant at Chiscani (Braila). Tanks for tankcars are not built at UMP, but in a plant in Orasul Stalin.
- f. Bridge cranes and overhead cranes for various uses. No selfpropelled cranes or metal highway or railroad bridge parts are made at UMP.
- g. Metal towers for electric power lines and other uses. In 1956-1957, 200 towers, 18 meters high, of tubular construction were built and then erected on the Yugoslav border for use as observatories.
- h. 100-mm steel balls for cement mills for use in the horizontal cylinders; production rate: 1,000 per 2h hours.
- i. Gears for reduction boxes for power from one to 1,000 h.p. of the types "A", "B", and "C" ("C" is the largest and has three wheels); dimensions up to 2,200 mm in diameter and 660 mm in thickness; production rate: 30 per month for "C", and 200 to 300 for "A" and "B" of various dimensions.
- j. Forging dies of various types.
- k. Bottom dies about 1,000 bottom dies for the gears of the truck transmissions for the Colibasi branch of Steagul Rosiu truck factory in Orasul Stalin. Bottom dies are also made for the Banloc tire plant.

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		m = 13				
	1.	Toothed driving w since 1954-1955; sic lightening ho	diameter, 500	to 600 mm; thick	ness, 120	to 150 mm;
	m.	Tank cover plates at unidentified p lar cover (maximu ness, 30 mm).	laces on tanks	; nichel-chrome	steel; sha;	e of a circu-
	n.	Oxygen tanks - 20 when this division			ily, beginn	ing in 1958
	. •	Steel - 40 tons p	er 24 hours.			
	p.	Other products - tablishments thro presses, etc.) on acquired presses made.	ughout Rumania order; for ex	a; machine tools	(stamping m	machines, et press was
	The off	duction usually fore is a "Special Oice also keeps the the tank wheels arice is a man	ffice" respons plans and doc	sible for the tan numents and handl lans for "discs".	k driving wes shipping The head	wheels. This
4.	The	precentages of de	fective produc	ts are as follow	s:	30X1-110W
	a.	Steel foundry - 3	5 to 50 percer	nt		
	þ.	Castiron - 12 to	15 percent			
	c.	Castings - 5 to 1	O percent			
	d.	Forgings - 10 to 3	13 percent			
	e.	Machine shop - 5	to 8 percent			
5.	War	production - Duri	ng World War 1	I the following	were made a	at UMP: 50X1-HUM
	a.	Mortars 2080mm Brashells per 24 hour		and ammunit	ion: 2,000 every 30,0) mortar
	b.	100,000 metal ant dismantled at the	itank mines. end of 1944 a	The machinery for and taken to the I	r antitank USSR.	mines was
	of:	the present time, tiron, steel and me jectiles.	JMP is equippe tals and can p	d to handle all peroduce complete	processing tank- and a	and working
6.	Nav	al production at U	MP:010 inj vo	rodla		
	a.	River tugs - In 19 Germans in 19h3. had not come and upon completion use on the Don and	Work had been on the tugs we	suspended because The Soviets had re transferred by	the engine	ultzer engines as brought in the USSR for

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beam, 4.2 meters; molded depth, 1.20 meters; draft, 30 to 50 cm; propulsion, one 5-cylinder Schultzer engine of 160 h.p. and with a Kort nozzle on the screw gives 225 h.p.

- b. Engines Built three engines for the four minesweepers of the Rumanian Navy constructed by the Viitorul Shipyard. The engines were copied from an original German engine.
- Armed river motor boats 200 were produced from 1946 to 1950 for the Rumanian Frontier Guard.
- d. Motor boats 50 were produced in 1946-1947 for Navy harbor service.
- 7. Destination of the products made by UMP The principal products are all exported to the USSR, Bloc countries or to countries under Communist influence. Shipments are made to the following countries:
 - a. Motorized road rollers Since 1917 in 1957 there was a shipment at the price of \$6,000 each. 50X1-HUM
 - b. Small Stalinets excavators China
 - c. Freight car axles East Germany, Hungary, Czechoslovakia and the USSR (European gauge sent to the USSR).
 - d. Containers China, North Korea, North Vietnam; some are kept for domestic use.
 - e. Powerline towers China, North Korea, and North Vietname.
 - f. 100 mm steel balls for cement mills In 1959, North Vietnam placed and order for 600,000 balls. The technological process for their manufacture was also granted to North Vietnam.
 - g. Gears for reduction boxes Rumania, China, USSR; in 1958-1959, type "C" (diameter; 2,200 mm; thickness, 600 mm) to China and the USSR.
 - h. Dies for domestic use.
 - Tank driving wheels Uncertain, but probably to the USSR; Rumania has not plant for building tanks.
 - j. Oxygen tanks for domestic use.
 - k. Other products domestic use.
- 8. Sources of the raw material and manufactured items used by UMP are:
 - Special nickel and chrome blocks Hunedoara and Resita steel mills.
 - b. Blooms for forging Hunedoara steel mill (up to 400 by 400 mm and 6 to 8 meters long).
 - c. Plate Over 4 mm thickness, Resita steel mill; over 4 mm thickness, Nicolae Cristea metallurgical plant in Galati.

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- d. KD-35 engines for rollers and excavators UROS. Orasul Stalin.
- e. Injection pumps for KD-35 engines I.C. Frimu, Sinaia.
- f. Pneumatic tires for excavators Banloc plant, Baicoi.
- 8. Planning Usually, the plans are drawn up by the USSR or IPROMET of Bucharest. The research and planning office of UMP makes the plans only for secondary products and for factory installations such as dies, bridge and overhead cranes, devices for forges, etc.

9. Future Plans - At present the 0.3 cubic meter excavators (small state)
Stalinets) are the main goal of UMP and improvements on them are in progress. The manager and ten technicians from the factory were at UMP in September 1959 to check the equipment and to agree to let UMP produce, starting in 1960, forged parts (crankshafts, and connecting rods) for the diesel engines for diesel-electric locomotives to be built by the 23 August Works in Bucharest.

- 10. Power Supply Electricity is received by UMP from its own power plant, from the Braila network, and from the Galati thermoelectric power plant by separate conduit. The Braila current is AC 220-V, triphase, 50 cycle. The electricity reaches the plant at the transformer station. The plant power station has two semistable Ganz steam engines generating 500 kw/h each. Almost all furnaces are heated with fuel oil.
- 11. Water Supply Water for industrial uses comes from a well which has been dug for this purpose. Drinking water comes from the city supply. The pumping station to supply drinking water for the plant is located in front of the Armenian Cemetery.
- 12. Transportation Facilities There are railroad lines from UMP to the nearby Braila classification yards. About 20 UROS 3.5-ton trucks are also available for use.
- 13. Expansion Plans The plant stadium will be transferred to a 6-hectare area adjacent to the north side of the plant and the area now occupied by the stadium will be used for putting up sections which have not yet been defined. The project is to be completed in 1960.
- 14. Security The plant is completely surrounded by a 2-meter wall made of concrete columns and prefabricated concrete panels measuring 2 by 2 meters. Concrete lookout towers for guards are located around the wall. Security is carried out by plant guards who also have dogs.
- 15. Firefighting Equipment The plant has its own firefighting equipment. The chief mechanic is responsible for this function and his shop maintains and repairs the equipment. He is also responsible for security measures against accidents at work and fires.

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